

Date: Monday, 11/08/2008 10:20:24 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BRACKET
 Job Number : 41083 *3*
 Estimate Number : 12811
 P.O. Number :
 This Issue : 11/08/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : 11/08/2008 Type : SMALL / MED FAB
 Previous Run : 35331
 Part Number : D35921
 Drawing Number : D3592 REV.B
 Project Number : N/A
 Drawing Revision : B
 Material :
 Due Date : 25/08/2008 Qty: *40* Um: Each
 Written By :
 Checked & Approved By : *JUD 08-8-11*
 Comment : Est Rev:A New Issue 07-03.26 ec

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6S125 6061-T6 .125 Sheet



Comment: Qty.: 0.1460 sf(s)/Unit Total: 5.8380 sf(s)

6061-T6 .125 Sheet

Batch: *108659* *HB 8-8-13*

Grain must be Along 4.63**

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3592

Dwg Rev: *B* *HB 8-8-13*

Prog Rev: *B*

2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

counts
S 08/09/13 *(48)*

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Form as per Dwg D3592 using DT8949

S 08/09/02 *(9)*

Process Sheet

Order: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET

Number: 41083

Part Number: D35921

Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

508/02/02 (92)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: UAT

08.09.02

(9x)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/03

Comment: FINAL INSPECTION/W/O RELEASE

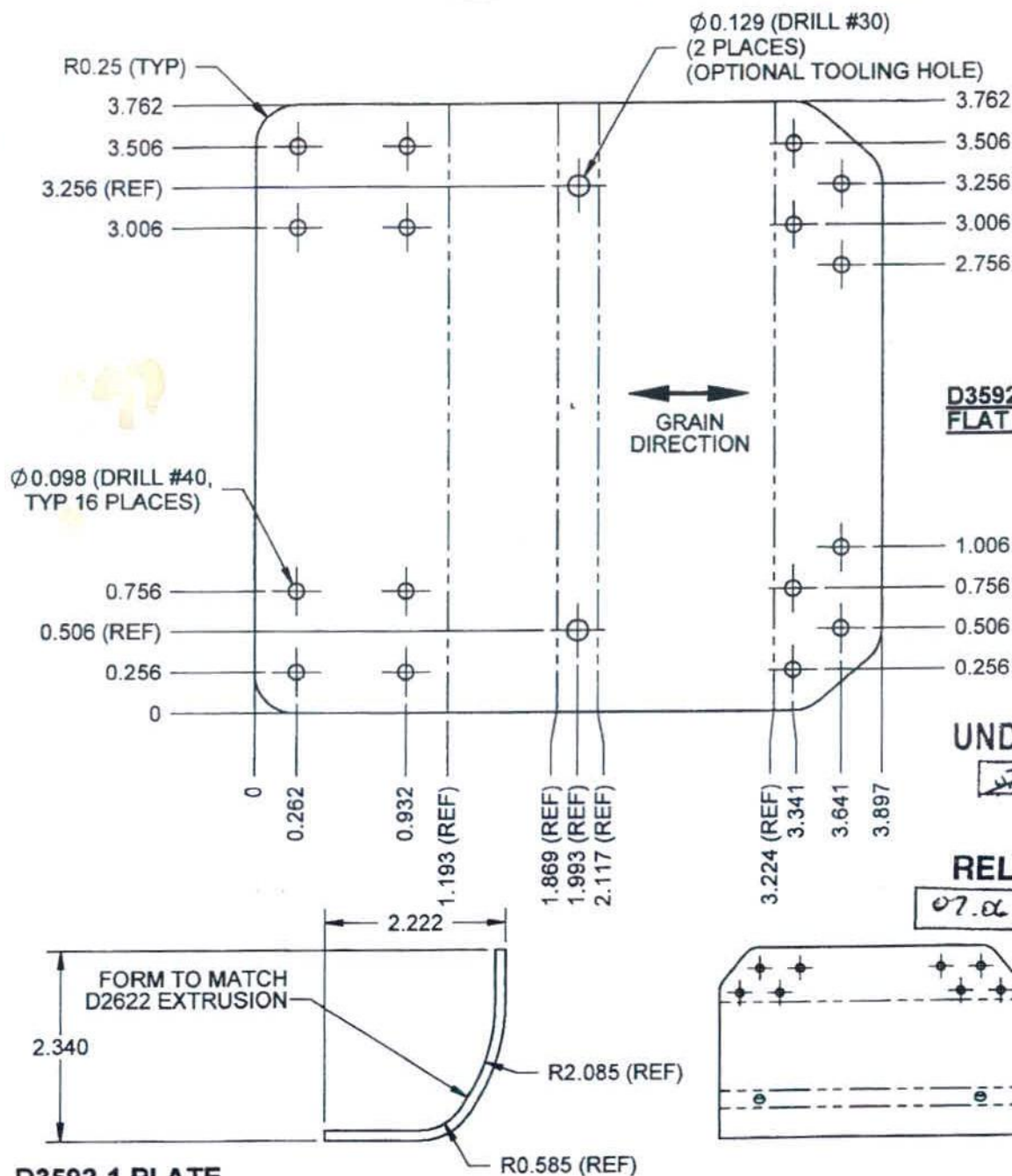
Job Completion



MF 08-09-02

DART

DESIGN <i>qp</i>	DRAWN BY <i>DL</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>qp</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3592	REV. B SHEET 1 OF 1
DATE 07.05.31		TITLE PLATE	SCALE 1:1
A	07.01.15	NEW ISSUE	
B	07.05.31	TOOLING HOLES ADDED	

**D3592-1F
FLAT PATTERN****UNDER REVIEW****RELEASED**07.02.30 *[Signature]***BEND DETAIL
SCALE 1:2****D3592-1 PLATE****NOTES:**

- 1) MATERIAL: 6061-T6 ALUMINUM SHEET, 0.125" THICK (QQ-A-250/11, REF DART SPEC. M6061T6S.125)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS 0.010 MAX

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